



At Palmetto Adhesives Company, we understand that industries are constantly evolving. Our team works hard to stay at the forefront of the adhesives industry with products that are innovative, environmentally-safe, and performance driven. Whether your system utilizes extrusion, roll-on, spray, or another application method, our adhesives are formulated to provide efficient and dependable results. Our experienced technicians are also capable of developing custom products to meet your specific application needs. For more information about any of our products, contact Palmetto Adhesives today. We can help you select the adhesive that is best suited to your production specifications.



For more information contact us at  
**800.572.5403**



[www.palmettoadhesives.com](http://www.palmettoadhesives.com)



Packaging and converting lines are running faster than ever before. This, coupled with customer demand for higher quality finishes and the growing consumer requirement for environmentally friendly packaging, have put the development of new adhesives to meet these demands at the forefront of Palmetto Adhesives' technical team. Our laboratories have developed a wide range of quality adhesives specifically designed for the corrugated, folding carton, and general assembly packaging industries to meet these demands.

 **Water-Based**

## LIQUIDSEAL TECHNOLOGY

Palmetto Adhesives offers a comprehensive range of water-based adhesives from our LiquidSeal series. LiquidSeal is specifically designed for the corrugated, folding carton, and general assembly packaging industry. LiquidSeal is a clean running series of adhesives with consistent economic value and the ability to adhere to a wide range of “difficult to bond” substrates.

## LIQUIDSEAL INTEGRITY

- Clean running series with economic value
- Smooth, high quality finish
- Easy clean-up and clean machining
- Lay-flat technology
- Meets “water soaked” test requirements



# Let's Stick Together



## Corrugated Product Selection Guide

PRODUCT	APPLICATION	FEATURES	BENEFITS
WE7065	Glued Lap	Designed as a fast setting, high solids adhesive for extrusion and wheel applications	Consistent economical value
WE0826	Glued Lap	Designed as a fast setting adhesive for non-contact, extrusion, and wheel applications	Very clean running with consistent economical value
PA7030	Glued Lap	Designed as a fast setting adhesive with increased penetration for non-contact, extrusion, and wheel applications	Very clean running with consistent economical value
WE0121	Glued Lap	A medium setting adhesive designed to meet "water soak" testing requirements. Can be used in non-contact, extrusion, and wheel applicator applications	Very clean running with consistent economical value
WE0424	Glued Lap	A fast setting, high performance adhesive designed for difficult to bond substrates. This adhesive will meet "water soak" requirements, and can be used in non-contact, extrusion, and wheel applicator applications	Can be used over a wide range of difficult to bond substrates. Very clean running with consistent economical value
WE1850	Glued Lap	A medium setting adhesive designed for a wide variety of applications	Very clean running with consistent economical value
WE1100	Lay Flat Laminating	A fast setting, high solids starch-based adhesive designed for general purpose laminating applications	Very fast adhesive designed to increase output in general assembly applications such as the construction of "built up pads"
WE1150	Lay Flat Laminating	A medium setting, high solids starch-based adhesive designed for "roll to roll", "top sheet laminating", and litho laminating applications	Proven industry track record that provides a smooth, high quality finish with no wrinkles or blisters. Very clean running with consistent economical value
WE1125	Lay Flat Laminating	A medium-fast setting, high solids adhesive designed with increased wet tack over conventional starch based technology. Standard uses are for "roll to roll", "top sheet laminating", and litho lamination applications	Proven Residex technology that provides a smooth high quality finish with no wrinkles or blisters. Increases wet tack over WE1150. Very clean running with consistent economical value
WE1210	Lay Flat Laminating	A medium-fast setting adhesive designed with increased wet tack over conventional starch based technology. Standard uses are for "roll to roll", "top sheet laminating" and litho lamination applications	Proven technology that combined economical value and superior lay flat characteristics in laminating applications. Faster set time over starch-based adhesives
WE0915	Lay Flat Laminating	A medium setting, high solids resin-based adhesive designed for "roll to roll", "top sheet laminating", and litho laminating applications	Proven high performance technology that can be used to bond a wide range of difficult to bond substrates. This adhesives also provides a high quality finish with no wrinkles or blisters
WE8500	Stick No Stick	General purpose latex adhesive designed for cohesive bonding applications	Proven high performance technology. Designed to coat corrugated stock and allow it to be stacked for shipment without blocking. Designed for "in-user" construction of boxes

## Folding Carton Product Selection Guide

PRODUCT	APPLICATION	FEATURES	BENEFITS
WE1020	Glued Lap	Designed specifically as a non-contact adhesive that will perform consistently at low viscosities. Medium set time	Very clean running, high performance adhesive that bonds well to difficult substrates. Consistent economical value
WE2595	Glued Lap	Designed specifically as a higher solids non-contact adhesive that will perform consistently at low viscosities. Medium set time	Very clean running, high performance adhesive with increased wet tack that bonds well to difficult substrates. Consistent economical value
WE0424	Glued Lap	Designed as a fast setting adhesive for non-contact, extrusion and wheel applicators. Will pass many "water soak" testing requirements	A high performance adhesive with a proven industry track record. Can be used on a wide range of difficult substrates. Consistent economical value
WE4430	Glued Lap	Medium speed of set. Designed specifically for the folding carton industry. Non-contact, extrusion, and wheel applied applications. Clean machining	A high performance adhesive with a proven industry track record. Designed to keep in-line filters clean over long production schedules. Good adhesion to hard to bond substrates
WE1013	Glued Lap	Medium speed of set. Designed specifically for the folding carton industry. Non-contact, extrusion, and wheel applied applications. Clean machining	A high performance adhesive with increased wet tack that bonds well on difficult to bond substrates
WE0207	Window Patch	Medium speed of set. Easy clean-up and good wet tack. Excellent adhesion to a wide variety of substrates	Very clean running high performance adhesive. Consistent economical value
WE1230	Window Patch	Pressure sensitive adhesive with very good wet tack. Designed specifically for open pot applications	A high performance adhesive with increased wet tack that bonds well on difficult to bond substrates
WE0169	Window Patch	A high solids pressure sensitive adhesive with very good wet tack	A high performance adhesive with increased wet tack that bonds well on difficult to bond substrates

Note: Specifications are determined using standard laboratory tests based on ASTM test methods, and are subject to actual product technical data sheets.