At Palmetto Adhesives Company, we understand that industries are constantly evolving. Our team works hard to stay at the forefront of the adhesives industry with products that are innovative, environmentally-safe, and performance driven. Whether your system utilizes extrusion, roll-on, spray, or another application method, our adhesives are formulated to provide efficient and dependable results. Our experienced technicians are also capable of developing custom products to meet your specific application needs. For more information about any of our products, contact Palmetto Adhesives today. We can help you select the adhesive that is best suited to your production specifications.

SecureTac packaging and assembly adhesives are still the choice when it comes to economical value and versatility. While there has been vast improvement in the adhesive industry with regard to color and mileage, EVA-based adhesives still provide the greatest range of products for "difficult to bond" substrates. Where other formulated adhesives fall short, EVA-based adhesives are specifically formulated to adhere to waxes, recycled paper stock, and various aqueous coatings. Palmetto Adhesives' line of SecureTac adhesives continues to be the customer choice for cost savings and dependability.

FrioSeal is an EVA-based product line of hot melt adhesives that offers energy savings and reduces down time due to low temperature applications. FrioSeal adhesives are applied between 250 to 275°F and are specifically designed for case and carton sealing and food packaging applications.

For more information contact us at 800.572.5403

www.palmettoadhesives.com
### SECURETAC VALUE
- Perform over a wide temperature range
- Sift-proof and stay-shut technology
- Lowest total cost
- No waste manufacturing equates to environmentally conscience products

### BENEFITS
- **Best cost per pound**
- **Bonds to the broadest range of difficult to bond substrates**
- **Resists extreme heat and cold**

### FEATURES
- **Economical**
- **Versatility**
- **Wide Service Range**

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### FRIOSEAL VALUE
- Less wear and tear on equipment
- Low energy costs
- Resists char – increased line efficiency
- Stable viscosity for consistent applications
- Superior low temperature performance
- Prolonged run time for packaging lines
- Effective on a wide variety of packaging substrates
- Safety benefits at low temperatures

### BENEFITS
- **Improved worker safety**
- **Minimizes plugged lines, nozzles, and build up in hot melt equipment**
- **Trouble-free performance**
- **Ready for auto-feed systems**
- **Economical cost**

### FEATURES
- **250 to 275°F Application Temperature**
- **Reduced char and gel**
- **Clean Machining**
- **Micro-chip Packaging**
- **EVA Technology**

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### SECURETAC PRODUCTS

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>HM0007</th>
<th>HM1026</th>
<th>HM1088</th>
<th>HM3035</th>
<th>HM6190</th>
<th>HM4472</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>High performance designed adhesive for the poultry and beef industry where wax coated boxes are used. Will also bond to other difficult to bond substrates.</td>
<td>General purpose case and carton sealing adhesive designed for fast line speeds. Performs well in hot and cold ambient room temperatures.</td>
<td>General purpose case and carton sealing adhesive. Very fast, and is the most economical adhesive in the line.</td>
<td>High tack general purpose case and carton sealing adhesive designed for “blast freeze” cold temperature applications. Also performs well in wood to wood bonding applications.</td>
<td>High performance slow setting adhesive designed to bond “difficult to bond” substrates. Recommended for hand gun applications where long beads of adhesive are required.</td>
<td><strong>The recommended products stated above do not include the full line of EVA based adhesives Palmetto Adhesives manufacturers. If you do not see one that meets your current adhesive requirement, please contact the Palmetto Adhesives territory manager in your area.</strong></td>
</tr>
</tbody>
</table>

Note: Specifications are determined using standard laboratory tests based on ASTM test methods, and are subject to actual product technical data sheets.

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### FRIOSEAL PRODUCTS

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>HMI303MC</th>
<th>HMI639</th>
<th>HMI968</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Most versatile product designed to withstand both hot &amp; cold ambient temperature conditions.</td>
<td>Freezer grade adhesives designed to withstand blast freeze applications.</td>
<td>General purpose, Softier version of HMI303MC. Made to run in temperature-controlled work environments.</td>
</tr>
<tr>
<td>Recommended Application Temperature</td>
<td>290 to 275°F</td>
<td>250°F</td>
<td>250°F</td>
</tr>
<tr>
<td>Viscosity</td>
<td>800 cPs @ 270°F</td>
<td>800 cPs @ 250°F</td>
<td>800 cPs @ 250°F</td>
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<tr>
<td>Color</td>
<td>Amber</td>
<td>Amber</td>
<td>Amber</td>
</tr>
<tr>
<td>Speed of Set</td>
<td>Fast</td>
<td>Medium</td>
<td>Medium</td>
</tr>
<tr>
<td>Density</td>
<td>0.98</td>
<td>0.98</td>
<td>0.98</td>
</tr>
</tbody>
</table>